

# Work Order ID 52751

October 14, 2009 10:00:21 AM



Page 1

Item ID: D130-780-041

Revision ID: *AB*

Item Name: SPACEPOD LH

Accept



Setup Start



Stop



Start Date: 10/14/2009 Start Qty: 1.00

Required Date: 10/16/2009 Req'd Qty: 1.00



Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: *MF*

Date: *09-10-14*

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
----------	--------------

<i>11N D130-780</i>	<i>Rev. B</i>
---------------------	---------------

100	0.00
-----	------



DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile and type labels per PPP D130-780-041

0.00

CHG 003

*92N09-687*

*5091026*

*09-10-21*

*(PW)*

200



Packaging

Packaging

Memo

PULL FROM STOCK D130-780-041  
B 50586 X1

0.00

0.00

*B30586 SL*

REMOVE D3798-041 FROM KIT  
SCRAP PART

REPLACE WITH D3798-041 REV B

*52890*

*Rev AB*

*916120 SL*

W/O: S2751		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
05-10-28	Dwg Box	Add to Dwg box: DIN D130-780 Rev-B  perm change		09/10/28			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**Work Order ID 52751**

October 14, 2009 10:00:21 AM

Page 2

Item ID: D130-780-041

Revision ID: A

Item Name: SPACEPOD LH

Start Date: 10/14/2009 Start Qty: 1.00

Required Date: 10/16/2009 Req'd Qty: 1.00

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

210



QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

27 509/10/26

Memo

0.00

REPACKAGE AND ID UNDER NEW BATCH NUMBER.

UPDATE LABELS AND PAPERWORK



d

220



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

109/10/28

R 09-10-24

<b>DART</b> Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ON, CANADA K6A 1K7				TC APPROVAL # 09-89 TEL: 1-613-632-5200	
P/N	D130-780-041	CHG	CHG001		
DESC.	Spacepod LH	STC	SH93-88		
LOT	B50586	STC			
MODEL	EC130B4	STC			
MADE IN CANADA				D2729-1	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

October 14, 2009 10:00:21 AM

Page 1

Work Order ID: 52751

Parent Item: D130-780-041RevA

Parent Item Name: SPACEPOD LH


Comments:

Start Date: 10/14/2009

Required Date: 10/16/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3798-041RevA  Spacepod Floor		Manufactured	No				Each	1.0000	1.0000			

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

45578

1

1

52890

9/10/25 SP

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# List Lots

October 14, 2009 8:36:46 AM

Page 1 of 1

Criteria : Item ID: D130-780-041RevA All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Type Code	Comments
----------------------	-----------------------------	------------	-----------------	---------	---------------	-----------	----------

D130-780-041RevA SPACEPOD LH	Main Warehouse FG	50586	8/24/2009	1.0000			
---------------------------------	----------------------	-------	-----------	--------	--	--	--

Total: 1.0000

New w/o. #52751

REFERENCE ONLY

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries